

Material Type	PA6	Trademark	Wellamid®	Grade Name	42LH-XE-N
Feature			<ul style="list-style-type: none"> <li>(PA6)</li> </ul>		
Material Standard			<ul style="list-style-type: none"> <li>XXXXXX</li> </ul>		
Availability			<ul style="list-style-type: none"> <li>Asian-Pacific, America</li> </ul>		
Processing method			<ul style="list-style-type: none"> <li>Injection Molding</li> </ul>		
Appearance			<ul style="list-style-type: none"> <li>Color is Optional</li> </ul>		
Applications			<ul style="list-style-type: none"> <li>Automotive and Engineering parts</li> </ul>		

## General Properties

No.	Properties	Unit	Typical Value	Method	Test condition
1	Filler Content	%	0	ISO 3451-1, -4	
2	Density	g/mL	1.14	ISO 1183	23 °C
3	Melt Point	°C	220	ISO 3146	DSC
4	Tensile Strength	MPa	75	ISO 527	50 mm/mm
5	Tensile Elongation	%	60	ISO 527	50 mm/mm
6	Flexural Strength	MPa	95	ISO 178	2 mm/mm
7	Flexural Modulus	MPa	2,700	ISO 178	2 mm/mm
8	Izod Impact	kJ/m <sup>2</sup>	6.0	ISO 180	23 °C
9	Heat Deflection Temperature	°C	55	ISO 75	1.8 MPa
10	Material Shrinkage	%	1.3/1.4 (flow/cross)	ISO 294	23 °C, 48h

## Processing Conditions

Drying condition	80 °C, 2-4 h
Molding Temp.	250 - 290 °C (F), 250 - 290 °C (M), 260 - 290 °C (B)
Melt Temp.	260 - 290 °C
Mold Temp.	70 - 90 °C
Screw Speed	30 - 120 rpm
Injection Pressure	30 - 140 MPa
Back Pressure	0.30 – 1.40 MPa

**Notes:** This technical data in the product brochures are typical test results for reference, and should not be defined as minimum value.