

Technical Datasheet

Material Type	PP	Trademark	Expond®	Grade Name	A422-G25
Feature					
Material Standard					
Availability					
Processing method					
Appearance					
Applications					

General Properties

No.	Properties	Unit	Typical Value	Method	Test condition
1	Filler Content	%	25	ISO 3451-1, -4	
2	Density	g/mL	1.09	ISO 1183	23 °C
3	Tensile Strength	MPa	75	ISO 527	50 mm/mm
4	Flexural Strength	MPa	110	ISO 178	2 mm/mm
5	Flexural Modulus	MPa	4,500	ISO 178	2 mm/mm
6	Impact Strength	kJ/m ²	40	ISO 179	23 °C
7	Notched Impact Strength	kJ/m ²	8	ISO 179	23 °C
8	Heat Deflection Temperature	°C	135	ISO 75	1.8 MPa
9	Material Shrinkage	%	0.3-0.6	ISO 294	23 °C, 48h

Processing Conditions

Drying condition	100 °C, 2-3 h
Molding Temp.	200 - 230 °C (F), 190 - 210 °C (M), 200 - 220 °C (B)
Mold Temp.	70 - 90 °C
Screw Speed	30 - 50 rpm
Injection Pressure	90 - 130 MPa
Back Pressure	0.3 – 0.7 MPa

Notes: This technical data in the product brochures are typical test results for reference, and should not be defined as minimum value.